

Servooperated 2/2-way solenoid valves

EV220B







EV220B 6 - EV220B 22 is a direct servo-operated 2/2-way solenoid valve program with connections

This program is especially for OEM applications demanding a robust solution and moderate flow

# Servo-operated 2/2-way solenoid valves Type EV220B 6 - EV220B 22



Features and versions:

- For water, oil, compressed air and similar neutral media
- Flow range from 0.2 19 m<sup>3</sup>/h
- Differential pressure from 0.1 30 bar
- Media temperature from -30 100 °C
- Ambient temperature: Up to 80 °C
- Coil enclosure: Up to IP67
- Thread connections: From G  $^{1\!\!/}_{4}$  G 1
- DN 6 22
- Viscosity: Up to 50 cSt

- Brass version NC and NO
- DZR brass version NC
- FKM and EPDM

from 1/4" to 1".

rates.

• Also available with NPT thread



# Solenoid valves, type EV220B 6 - EV220B 22

### Brass valve body, NC



			Ky-			erential pres max. [bar] /			Media	
Connec- tion	Seal	Orifice	value	BA / BD	BB / BE	BB / BE	BG	BG	temperature min. to max.	Code
ISO 228/1	material	size	[m <sup>3</sup> /h]	9 [W a.c]	10 [W AC]	18 [W DC]	12 [W AC]	20 [W DC]	[°C]	number
G 1/4	EPDM <sup>1)</sup>			0.1 – 20	0.1 – 20	0.1 – 10	0.1 – 20	0.1 – 20	-30 - 100	032U1236
G 1/4	FKM <sup>2)</sup>	6	0.7	0.1 - 20	0.1 - 20	0.1 – 10	0.1 - 20	0.1 – 20	0 - 100	032U1237
	EPDM 1)	0	0.7	0.1 – 20	0.1 – 20	0.1 – 10	0.1 – 20	0.1 – 20	-30100	032U1241
C 2/0	FKM <sup>2)</sup>			0.1 - 20	0.1 - 20	0.1 – 10	0.1 - 20	0.1 – 20	0 - 100	032U1242
G 3/8	EPDM 1)			0.1 - 20	0.1 - 20	0.1 – 10	0.1 - 20	0.1 – 20	-30 - 100	032U1246
	FKM <sup>2)</sup>	10	1.5	0.1 – 20	0.1 - 20	0.1 – 10	0.1 - 20	0.1 – 20	0 - 100	032U1247
	EPDM <sup>1)</sup>	10	1.5	0.1 - 20	01. – 20	0.1 - 10	0.1 - 20	0.1 – 20	-30 - 100	032U1251
	FKM <sup>2)</sup>			0.1 - 20	0.1 - 20	0.1 – 10	0.1 - 20	0.1 – 20	0 - 100	032U1252
G 1/2	EPDM <sup>1)</sup>	11.5	2.3	0.1 - 10	0.1 - 10	0.1 - 10	0.1 - 10	0.1 - 10	-30 - 100	032U1279
	EPDM 1)	12	25	0.3 - 10	0.3 - 10	-	0.3 - 10	0.3 - 10	-30 - 100	032U1256
	FKM <sup>2)</sup>	12	2.5	0.3 - 10	0.3 - 10	_	0.3 - 10	0.3 - 10	0 - 100	032U1255
6.2/4	EPDM <sup>1)</sup>	10		0.3 - 10	0.3 - 10	-	0.3 - 10	0.3 - 10	-30 - 100	032U1261
G 3/4	FKM <sup>2)</sup>	18		0.3 - 10	0.3 - 10	_	0.3 - 10	0.3 – 10	0 - 100	032U1260
<u> </u>	EPDM <sup>1)</sup>	22	6.0	0.3 - 10	0.3 – 10	_	0.3 – 10	0.3 – 10	-30 - 100	032U1263
G 1	FKM <sup>2)</sup>	22		0.3 - 10	0.3 – 10	_	0.3 – 10	0.3 - 10	0 - 100	032U1266

# Brass valve body, NO



				Differential pressure min. to max. [bar] / coil type			Media			
Connec- tion	Seal	Orifice	K <sub>v</sub> - value	BA / BD	BB / BE	BB / BE	BG	BG	temperature min. to max.	Code
ISO 228/1	material	size	[m³/h]	9 [W AC]	9 [W AC] 10 [W AC] 18 [W DC] 12 [W AC] 20 [W d.c].		[°C]	number		
G 3/8	EPDM <sup>1)</sup>	6	0.7						-30 - 100	032U1238
G 3/8	FKM <sup>2)</sup>	6	0.7			0.1 - 10			0 - 100	032U1239
G 1/2	FKM <sup>2)</sup>	10	1.0						0 - 100	032U1249

<sup>1)</sup> EPDM is recommended for water.

 $^{\scriptscriptstyle 2)}~$  FKM is suitable for oil and air. For water at max. 60 °C.

# Solenoid valves, type EV220B 6 - EV220B 22

#### Technical data, NC and NO

Туре	EV220B 6	EV220B 10	EV220B 12	EV220B 18	EV220B 22
Time to open [ms] 1)	40	50	60	200	200
Time to close [ms] 1)	250	300	300	500	500

 $^{\scriptscriptstyle 1)}$  The times are indicative and apply to water. The exact times will depend on the pressure conditions.

Installation	Vertical solenoid system is recommended.					
Pressure range	NC: 0.1 – 30 bar NO: 0.1 – 10 bar					
Max.test pressure	EV220B 6 - EV220B10: 5	50 bar	EV220B 12 – EV2	20B 22: 16 bar		
	BA:	Up to 40 °C				
Ambient temperature	BD / BE DC / BB DC:	Up to 50 °C				
	BB / BE AC / BG:	Up to 80 °C				
Viscosity	Max. 50 cSt					
Materials	Valve body	Brass		W.no. 2.0402		
	Armature:	Stainless steel		W.no. 1.4105 / AISI 430FR		
	Armature tube:	Stainless steel		W.no. 1.4306 / AISI 304L		
	Armature stop:	Stainless steel		W.no. 1.4105 / AISI 430FR		
	Springs:	Stainless steel		W.no. 1.4310 / AISI 301		
	O-rings:	EPDM or FKM				
	Valve plate:	EPDM or FKM				
	Diaphragm:	EPDM or FKM				



# Solenoid valves, type EV220B 6 - EV220B 22

#### Dezincification resistant brass (DZR) brass valve body NC



Connec-				Differential pressure min. to max. [bar] /coil type				Media		
tion ISO	Seal	Orifice	K <sub>v</sub> - value	BA	BB / BE		BG		temperature min. to max.	Code
228/1	material		[m <sup>3</sup> /h]	9 [W AC]	10 [W AC]	18 [W DC]	12 [W AC]	20 [W DC]		number
G 3/8	EPDM <sup>1)</sup>	6	0.7	0.1 – 20	0.1 – 20	0.1 – 10	0.1 – 20	0.1 – 20	-30 – 100	032U5807
G 3/8	EPDM <sup>1)</sup>	10	1.5	0.1 – 20	0.1 – 20	0.1 – 10	0.1 – 20	0.1 – 20	-30 - 100	032U5809
G 1/2	EPDM <sup>1)</sup>	10	1.5	0.1 – 20	0.1 – 20	0.1 – 10	0.1 – 20	0.1 – 20	-30 – 100	032U5810

<sup>1)</sup> EPDM is recommended for water .

# Technical data NC, Dezincification resistant brass (DZR)

Main type	EV220B 6	EV220B 10	EV220B 12
Time to open [ms] 1)	40	50	60
Time to close [ms] 1)	250	300	300

 $^{\scriptscriptstyle 1)}$  The times are indicative and apply to water. The exact times will depend on the pressure conditions.

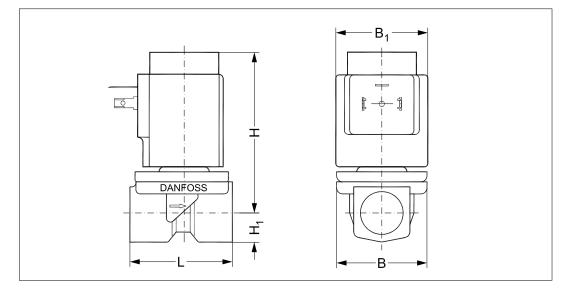
Installation	Vertical solenoid system is re	commended			
Max. test pressure	50 bar	50 bar 16 bar			
Ambient temperature	BA:	Up to 40 °C			
	BD / BE DC / BB DC:	Up to 50 °C			
	BB / BE AC / BG:	Up to 80 °C			
Viscosity	Max. 50 cSt				
	Valve body	Dezincification resistant brass (DZR)	CuZn36 Pb2As / CZ132		
	Armature	Stainless Steel	W.no. 1.4105 / AISI 430FR		
	Armature tube	Stainless Steel	W.no. 1.4306 / AISI 304L		
	Armature stop	Stainless Steel	W.no. 1.4105 / AISI 430FR		
Materials	Springs	Stainless Steel	W.no. 1.4310 / AISI 301		
	Valve seat	Stainless Steel	W.no. 1.4404 / AISI 316L		
	O-rings	EPDM			
	Valve plate	EPDM			
	Diaphragm	EPDM			



# Dimensions and weight: Brass, DZR brass, NC and NO

	Weight gross			B <sub>1</sub> [mm] / Coil type				
Туре	valve body without coil [kg]	L [mm]	B [mm]	ВА	BB / BE	BG	H [mm]	H <sub>,</sub> [mm]
EV220B 6B	0.22	45.5	43.5	32	46	68	78	13
EV220B 10B / EV220B11.5B	0.29	51.5	48.0	32	46	68	81	13
EV220B 12B	0.35	58.0	54.0	32	46	68	81	13
EV220B 18B	0.65	90.0	62.0	32	46	68	87	18
EV220B 22B	0.65	90.0	62.0	32	46	68	91	18

#### Dimensions



# 

# **Mounting angle**



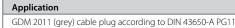
### Below coils can be used with EV220B 6 - EV220B 22

Coil	Туре	Power consumption	Enclosure	Features
	BA / BD, screw on	9 W AC 15 W AC	IP00 with spade connector	IP20 with protective cap, IP65 with cable plug
	BB, clip on	10 W AC 18 W DC	IP00 with spade connector	IP20 with protective cap, IP65 with cable plug
	BE, clip on	10 W AC 18 W DC	IP67	With terminal box
	BF, clip on	10 W AC 18 W DC	IP67	With 1 m cable
	BG, clip on	12 W AC 20 W DC	IP67	With terminal box
	BN, clip on	20 W 26 VA	IP67	Hum free With terminal box and 1 m cable
	BO, screw on	10 W 21 VA	IP67 only including seal kit 018Z0090	For explosion-risk environment zone 1. With terminal box and 5 m cable

For further information and for ordering, see separate data sheet for coils.



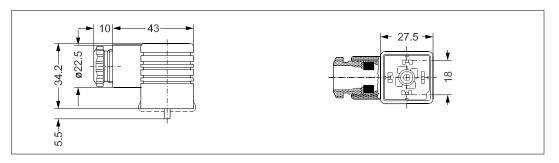
# Accessories: Cable plug



Code number 042N0156

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#### Universal electronic multi-timer, type ETM



Application	Voltage [V a.c]	To use with coil	temperature [°C]	Code number
External adjustable timing from 1 to 45 minutes with 1 to 15 seconds drain open. With manual override (test button). Electrical connection DIN 43650 A / EN 175 301-803-A	24 – 240.	BA, BD, BB	-10 – 50	042N0185

- Outside adjustments
- Light weight and small size
- External adjustable timing from 1 minute to 45 minutes with 1 to 15 seconds drain open
- One solid state timer fits all coil voltages from 24-240 V a.c
- Light diodes for indication

Ambiant

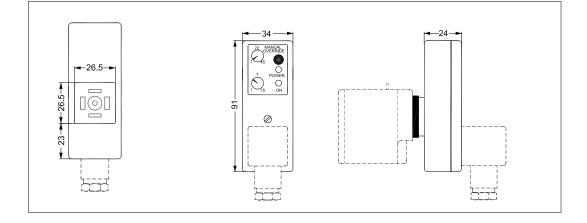
- All in one unit
- Manual override (test button)

# **Technical data**



Туре	ET 20 M
Voltage	24 – 240 V a.c/ 50 – 60 Hz.
Power rating	Max. 20 Watt
Enclosure	IP 00, IP65 with cable plug
Electrical connection	DIN connector ( DIN 43650-A)
Ambient operating temperature range	-10°C – 50°C
Function	Start with pulse
Interval timer	1 – 45 min.
"On" timer	1 – 15 Sec.
Weight	0.084 kg

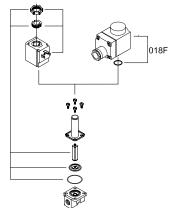




# Solenoid valves, type EV220B 6 - EV220B 22



Spare parts kit for EV220B 6 - EV220B 22 B, NC (brass body) EV220B 6 - EV220B 12 BD (dezincification resistant brass body)



Туре	Seal material	Code number
EV220B 6B	EPDM 1)	032U1062
EV220B 6B	FKM <sup>2)</sup>	032U1063
EV220B 10B	EPDM 1)	032U1065
EV220B 10B	FKM 2)	032U1066
EV220B 12B	EPDM 1)	032U1068
EV220B 12B	FKM <sup>2)</sup>	032U1067
EV220B 18 - EV220B 22	EPDM 1)	032U1070
EV220B 18 - EV220B 22	FKM <sup>2)</sup>	032U1069

<sup>2)</sup> FKM is suitable for oil and air. For water at max. 60 °C.

<sup>1)</sup> EPDM is recommended for water.

# EV220B 6 – EV220B 10 spare parts kit comprises:

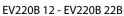
Locking button Nut for the coil Armature with valve plate and spring Diaphragm O-ring

# EV220B 12 – EV220B 22 spare parts kit comprises:

Locking button Nut for the coil Armature with valve plate and spring Diaphragm

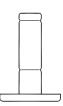
EV220B 6 - EV220B 10B







# **Assembled NO unit**



Туре	Seal material	Code number
EV220B 6B	EPDM 1)	032U0165
EV220B 6B	FKM <sup>2)</sup>	032U0166
EV220B 10B	FKM 2)	032U0167

<sup>1)</sup> EPDM is recommended for water.

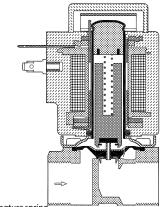
 $^{\scriptscriptstyle 2)}~$  FKM is suitable for oil and air. For water at max. 60 °C.

#### Spare part kit comprises: NO actuator unit Locking button Nut for coil O-ring





#### **Function**, NC



- 1. Armature spring
- Armature
  Valve plat
- Valve plate
  Equalizing orifice
- 5. Main orifice
- 6. Pilot orifice
- 7. Diaphragm
- 8. Coil

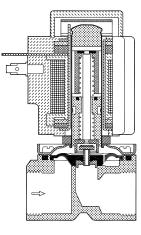
#### Coil voltage disconnected (closed):

When the supply voltage to the coil (8) is disconnected, the valve plate (3) is pressed down against the pilot orifice (6) by the armature spring (1). The pressure across the diaphragm (7) is built up via the equalizing orifice (4). The diaphragm closes the main orifice (5) as soon as the pressure across the diaphragm is equivalent to the inlet pressure. The valve will be closed for as long as the voltage to the coil is disconnected.

#### Coil voltage connected (open):

When voltage is applied to the coil, the pilot orifice (6) is opened. As the pilot orifice is larger than the equalizing orifice (4), the pressure across the diaphragm (7) drops and therefore it is lifted clear of the main orifice (5). The valve is now open and will be open for as long as the minimum differential pressure across the valve is maintained, and for as long as there is voltage to the coil.

#### Function, NO



- 1. Opening spring
- 2. Armature
- Valve plate
  Equalizing orifice
- Equalizing o
  Main orifice
- 6. Pilot orifice
- 7. Diaphragm
- 8. Coil

#### Coil voltage disconnected (open):

When the voltage to the coil (8) is disconnected, the pilot orifice (6) is open. As the pilot orifice is larger than the equalizing orifice (4), the pressure across the diaphragm (7) drops and therefore it is lifted clear of the main orifice (5). The valve will be open for as long as the minimum differential pressure across the valve is maintained, and for as long as the voltage to the coil is disconnected

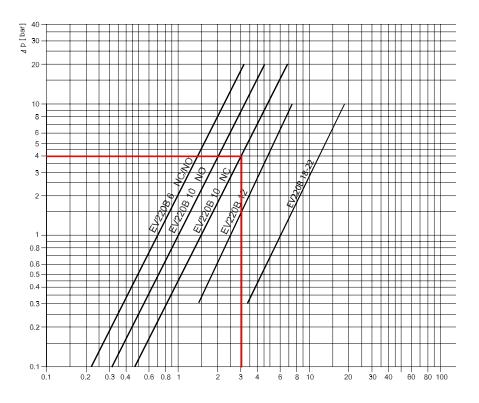
#### Coil voltage connected (closed):

When voltage is applied to the coil, the valve plate (3) is pressed down against the pilot orifice (6). The pressure across the diaphragm (7) is built up via the equalizing orifice (4). The diaphragm closes the main orifice (5) as soon as the pressure across the diaphragm is equivalent to the inlet pressure. The valve will be closed for as long as there is voltage to the coil..



#### **Capacity diagram:**

Example, water: EV220B 10 NC, at 4 bar diff. pressure: Approx: 3 m<sup>3</sup>/h



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